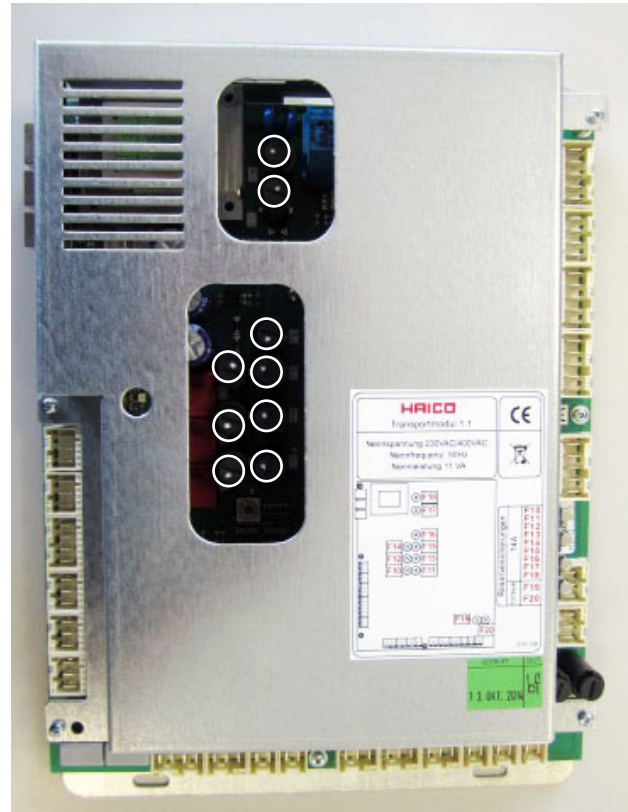


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## Transport Module HDG53004 Fuse Changes For Single Phase Supply

The Transport Module (HDG53004) is installed with fuses for a three phase power supply, these fuses being 4 amp. If the board is to have a single phase supply then the nine fuses highlighted below **MUST** be changed to the 6.3 amp fuses which are supplied with the module. These are marked F10 to F18 on the diagram over the page.

The fuses are removed from the fuse holder by pushing the cap downwards and turning the cap anti-clockwise by hand or using a small stumpy screwdriver



DO NOT use a large screw driver as this can exert too great a force and twist the complete fuse holder from the PCB board so rendering the board useless and this would invalidate any warranty.

**Three Phase  
4 amp fuse HDG54020**



**Single Phase  
6.3 amp fuse HDG54021**

Remove the nine 4 amp fuses and fit the 6.3 amp fuses. Slide the fuse and cap back into the holder making sure not to bend the metal locating lugs on the cap. Push the cap downwards and rotate clockwise to lock it back into position again by hand or gently with a small stumpy screwdriver.

